## **START-UP REPORT**

DATE:	JOB NAME:
TECHNICIAN:	LOCATION:
COMPANY:	MODEL:
PHONE NUMBER:	SERIAL #:

## **PRE-STARTUP CHECK LIST**

□ NO VISIBLE DAMAGE TO UNIT	☐ INLET AIR FILTER INSTALLED AND CLEAN
☐ PIPING PROPERLY CONNECTED	☐ PROPER SERVICE CLEARANCES PROVIDED
☐ BOILER CIRCULATOR WIRED	☐ PUMP RUNNING, HEAT EXCHANGER FULL
□ VENT/STACK CONNECTED	☐ GAS LINES PURGED, NO LEAKS, NO MISSING TEST PLUGS

## **BOILER STARTUP SEQUENCE**

Note: Locate the AA terminals and minimum hold switch in the bottom-right of the electrical panel on the main HeatNet board. Also locate the manometer test manifold in the bottom of the electrical panel.

- 1. Disable any external call for heat and toggle the remote/local switch to REMOTE.
- 2. Toggle the LOW FIRE switch to cycle the boiler then hold at trial for pilot ignition.
- 3. Set pilot pressure (follow section "Checking, Adjustment & Operation") (flame signal should read 5.0 VDC).
- 4. Release boiler to main flame trial for ignition.
- 5. Check for stable flame.
- 6. Record combustion and Delta P at minimum firing rate.
- 7. Jumper the AA terminals to force 100% input.
- 8. Record combustion and Delta P at high firing rate.
- 9. Remove the AA jumper to place the boiler at minimum rate.
- 10. Make any final adjustments on low fire.
- 11. Check all combustion results using a calibrated flue gas analyzer.
- 12. Release the LOW FIRE switch to place boiler in standby.

**NOTICE** In addition to completing the KN-Series start-up report, complete the control set-up information in the rear of the HeatNet manual.



CO_2	<b>COMBUSTION ANALYSIS</b>	MINIMUM FIRING R	RATE 100% FIRING RATE	
O2	GAS INLET PRESSURE (WC)	INCHE	ES WC INCHES W	
NET STACK TEMPERATURE  AIR BOX DIFFERENTIAL (DELTA P - WC)  SAFETY TEST CHECKLIST  FLOW SWITCHES (By Others)  HIGH LIMITS  COMMISSIONING THE BOILER  UNIT CYCLED MINIMUM OF 15 TIMES  CUSTOMER INSTRUCTED  ALL COVERS REPLACED  CUSTOMER GIVEN MANUAL  TARGET TEMPERATURE SET PER CUSTOMER  COMMISSIONED BY:  (SIGNATURE)	CO <sub>2</sub>		%	
AIR BOX DIFFERENTIAL (DELTA P - WC) INCHES WC INCHES  SAFETY TEST CHECKLIST  FLOW SWITCHES (By Others) AIR SWITCH FLAME SAFEGUARD  LOW WATER CUT-OFF HIGH LIMITS  COMMISSIONING THE BOILER  UNIT CYCLED MINIMUM OF 15 TIMES THE DELTA T BETWEEN THE HEATER LET AND OUTLET IS CRITICAL TO PER FLOW. BEFORE YOU LEAVE THE SITE, YOU MUST RECORD THE DELTA THIS READING SHOULD NOT EXCEED THIS READING SHOULD NOT EXCEED THIS READING SHOULD NOT EXCEED THE DELTA THE	0,		%	
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SAFETY TEST CHECKLIST    FLOW SWITCHES (By Others)	NET STACK TEMPERATURE		°F	
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ADDITIONAL NOTES AND COMMENTS		ENTS		